



PRINT AND CUT MATERIAL INSTRUCTIONS

ColorPrint™ PU For Use On: 100% cotton Poly/cotton blends 100% polyester Leather Lycra®/Spandex			
Print and Cut Instructions: <ul style="list-style-type: none"> • Set heater/dryer to 113°F/45°C • If heavy saturation ink, dry 1 hour before cutting • Print, cut, and weed material • Mask with TTD Easy mask or TTD High Tack Mask 	Application Instructions: <ul style="list-style-type: none"> • Preheat garment for 2-3 seconds • Apply design at 295°F / 145°C • Use medium pressure for 15-20 seconds • Peel carrier hot 	Laundering: <ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash warm or cold with mild detergent • Do not bleach or dry clean • Dry on normal dryer setting 	
Compatible with Eco-Solvent, Solvent, and Latex Inks - Not compatible with Inkjet or Laser printers			
ColorPrint™ Easy For Use On: 100% cotton Poly/cotton blends 100% polyester Leather			
Print and Cut Instructions: <ul style="list-style-type: none"> • Print, cut, and weed material • No dry time required! • Mask with TTD Easy mask or TTD High Tack Mask 	Application Instructions: <ul style="list-style-type: none"> • Preheat garment for 2-3 seconds • Apply design at 300°F / 149°C • Use medium pressure for 15 seconds • Peel carrier warm 	Laundering: <ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash warm or cold with mild detergent • Do not bleach or dry clean • Dry on normal dryer setting 	
Compatible with Eco-Solvent and Solvent Inks - Not for use with Inkjet or Laser printers			
ColorPrint™ Extra For Use On: 100% cotton Poly/cotton blends 100% polyester 100% nylon Leather			
Print and Cut Instructions: <ul style="list-style-type: none"> • Print, cut, and weed material • No dry time required! • Mask with TTD Easy mask or TTD High Tack Mask 	Application Instructions: <ul style="list-style-type: none"> • Preheat garment for 2-3 seconds • Apply design at 320°F / 160°C • Use medium pressure for 10-15 seconds • Peel carrier hot 	Laundering: <ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash cold with mild detergent • Do not bleach or dry clean • Dry on normal dryer setting 	
Compatible with Eco-Solvent, Solvent, and Latex Inks - Not compatible with Inkjet or Laser printers			
ColorPrint™ Soft Opaque For Use On: 100% cotton Poly/cotton blends 100% polyester Leather			
Print and Cut Instructions: <ul style="list-style-type: none"> • Set heater/dryer to 113°F/45°C - 122°F/50°C • Set cutter force to 30-50 grams to ensure the design will remove from mask • Allow 30 minutes to 1 hour dry time for detailed designs • Print, cut, and weed material • Mask with TTD Easy Mask or TTD High Tack Mask 	Application Instructions: <ul style="list-style-type: none"> • Preheat garment for 2-3 seconds • Apply design at 311°F / 155°C • Use medium/firm pressure for 15 seconds • Peel carrier Hot. Keep room temperature 70°F or below. 	Laundering: <ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash cold with mild detergent • Do not bleach or dry clean • Dry on normal dryer setting 	
Compatible with Eco-Solvent and Solvent Inks - Not compatible with Inkjet or Laser printers			
ColorPrint™ Sublithin For Use On: 100% cotton Poly/cotton blends 100% polyester Sublimated polyester			
Print and Cut Instructions: <ul style="list-style-type: none"> • Set heater/dryer to 113°F/45°C - 122°F/50°C • Print, cut, and weed material • Mask with TTD Easy Mask 	Application Instructions: <ul style="list-style-type: none"> • Preheat garment for 2-3 seconds • Apply design at 265°F / 130°C • Use medium pressure for 20 seconds • Peel carrier warm 	Laundering: <ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash warm or cold with mild detergent • Do not bleach or dry clean • Hang item to dry 	
Compatible with Eco-Solvent and Solvent Inks - Not compatible with Inkjet or Laser printers			
Hi-5 Print Matte For Use On: 100% cotton Poly/cotton blends 100% polyester			
Print and Cut Instructions: <ul style="list-style-type: none"> • Print, cut, and weed material • Mask with TTD Easy Mask or TTD High Tack Mask 	Application Instructions: <ul style="list-style-type: none"> • Preheat garment for 2-3 seconds • Apply design at 250°F / 120°C (most fabrics) and 302°F/150°C for "heavy weight" fabrics • Use medium pressure for 5 seconds • Peel carrier hot 	Laundering: <ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash warm or cold with mild detergent • Do not bleach or dry clean • Dry on normal dryer setting 	
Compatible with Eco-Solvent, Solvent, and Latex Inks - Not compatible with Inkjet or Laser printers			



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Recommended Accessories:
Siser Weeder, parchment or multipurpose paper, or heat transfer cover sheet

* Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.